

Date: Wednesday, 3/26/2008 9:54:04 AM  
 User: Kim Johnston

## Process Sheet

Customer	CU-DAR001 Dart Helicopters Services			Drawing Name	WEBBING		
Job Number	38177			Part Number	D3320041		
Estimate Number	10755			Drawing Number	D3320 REV. X C		
P.O. Number				Project Number	N/A		
This Issue	3/26/2008	S.O. No.		Drawing Revision	A } ORDER QTY 1 ONLY FOR TRIAL. IF OKAY, WILL PLACE ORDER IN 48 HRS		
Prsh Rev.	NC			Material			
First Issue	/ /	Type	PURCHASED PARTS	Due Date	4/1/2008 Qty: 10 Um: Each		
Previous Run	32586						
Written By							
Checked & Approved By	JD 08.3.27						
Comment	Est: A 05.02.09 New Issue KJ/JLM						

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description:
1.0	PG	PURCHASING
		 Comment: PURCHASING Issue P/O: <del>1099</del> <del>1099</del> 6313 Fabricate D3320-041 as per Dwg D3320 Possible Supplier: Aerotex or Tulmar Material release note is required
2.0	D3320041P	Webbing
		 Comment: Qty.: 1.0000 Each(s)/Unit Total: 10.0000 Each(s) Webbing
3.0	PACKAGING 1	PACKAGING RESOURCE #1
		 Comment: PACKAGING RESOURCE #1 Recieve & Inspect for Transit Damage Ensure Material Release Note is attached
4.0	QC6	DIMENSIONAL CHECK
		 Comment: DIMENSIONAL CHECK
5.0	PACKAGING 1	PACKAGING RESOURCE #1
		 Comment: PACKAGING RESOURCE #1 Identify and Stock Location: GA

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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: WEBBING

Job Number: 38177

Part Number: D3320041

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0

QC21

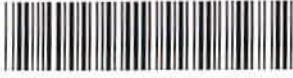
FINAL INSPECTION/W/O RELEASE



08/05/20 JJ

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



mr 08-05-16

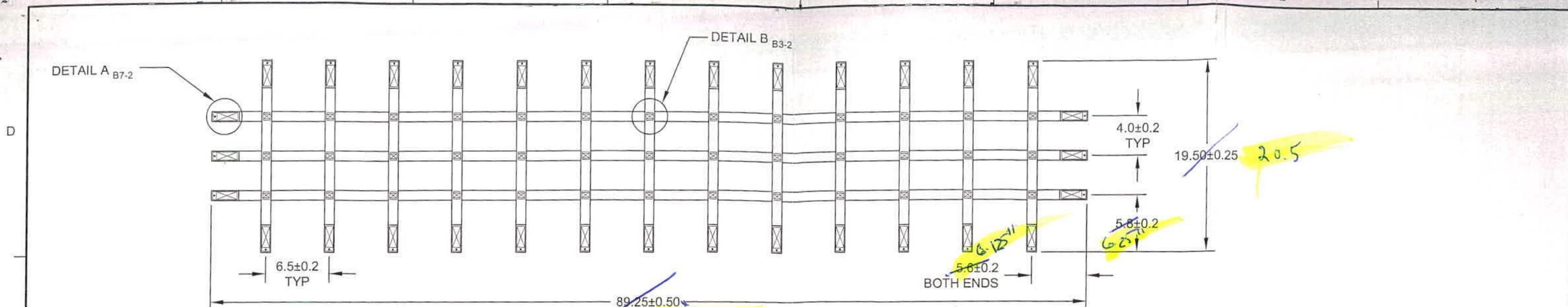
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: D3320-041 PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: D Date: 08/05/16  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

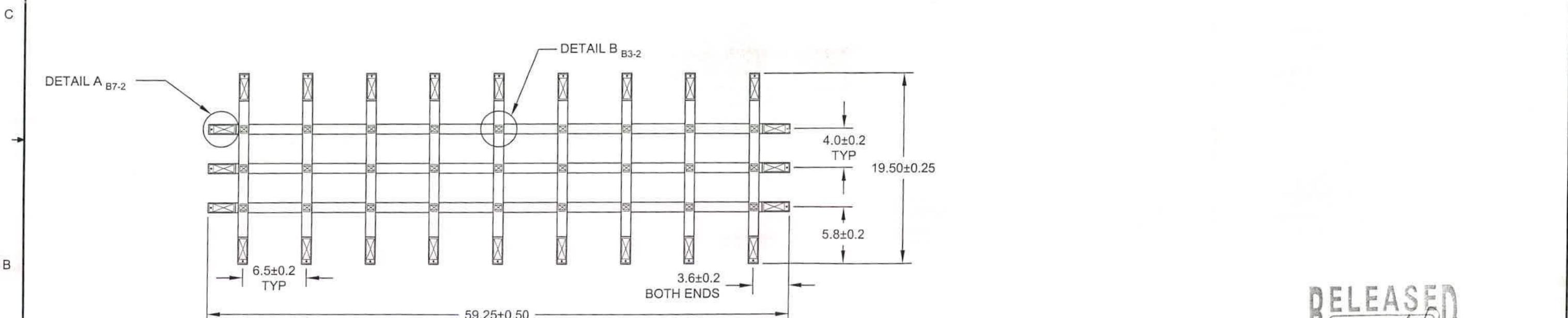
NCR: <u>38177</u>		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
<u>08.05.16</u>	<u>4</u>	<u>SEE ATTACHED DEVIATIONS</u>	<u>RF</u> <u>08.05.16</u>	<u>ACCEPTABLE</u> <u>(SEE ATTACHED)</u>	<u>u/</u> <u>08/05/16</u>	<u>5</u> <u>08/05/16</u>	<u>RF</u> <u>08.05.16</u> <u>08.05.16</u>	<u>08/05/16</u>

NOTE: Date & initial all entries

8 7 6 5 4 3 2 1



D3320-041 WEBBING



D3320-043 WEBBING

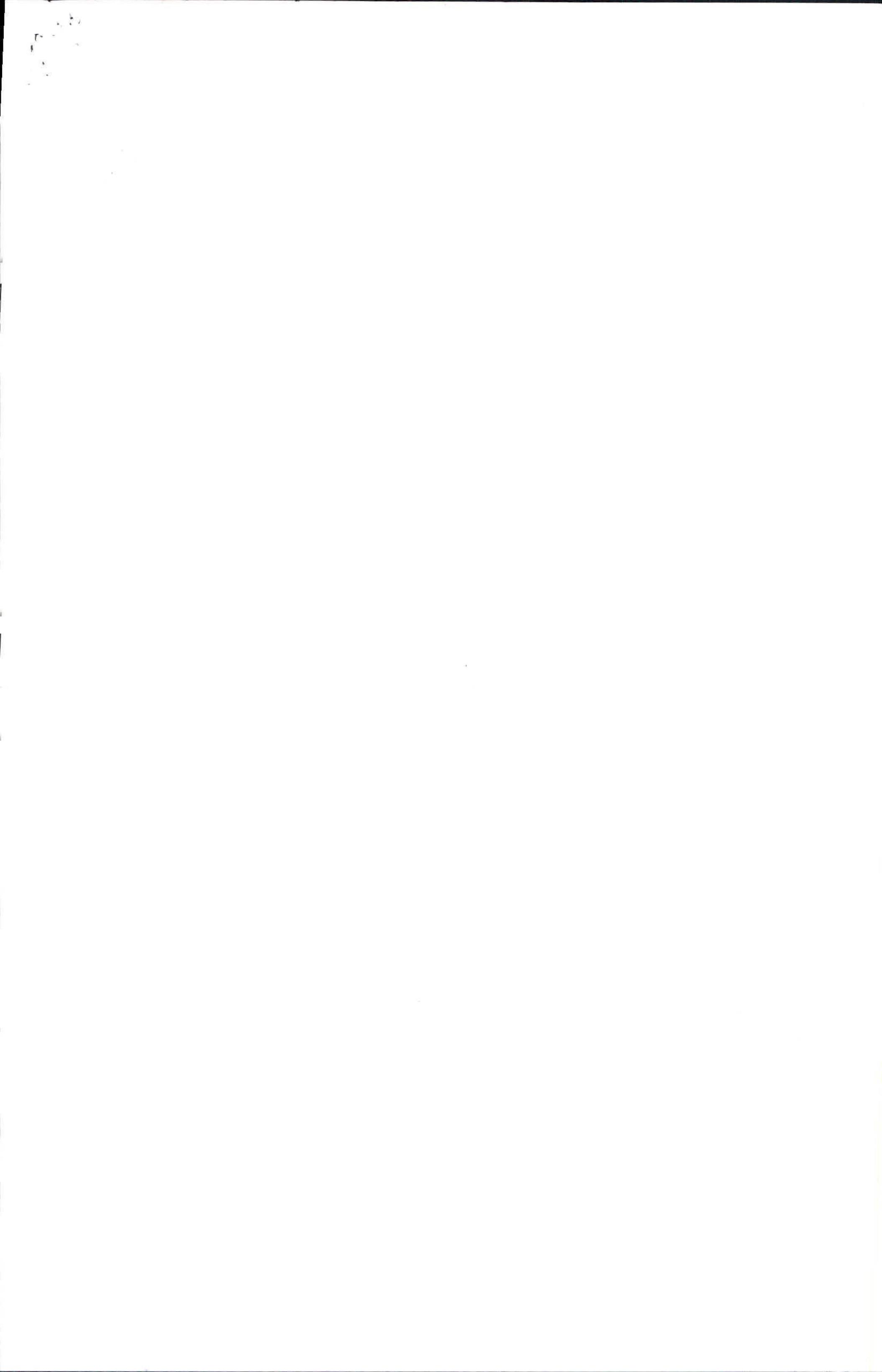


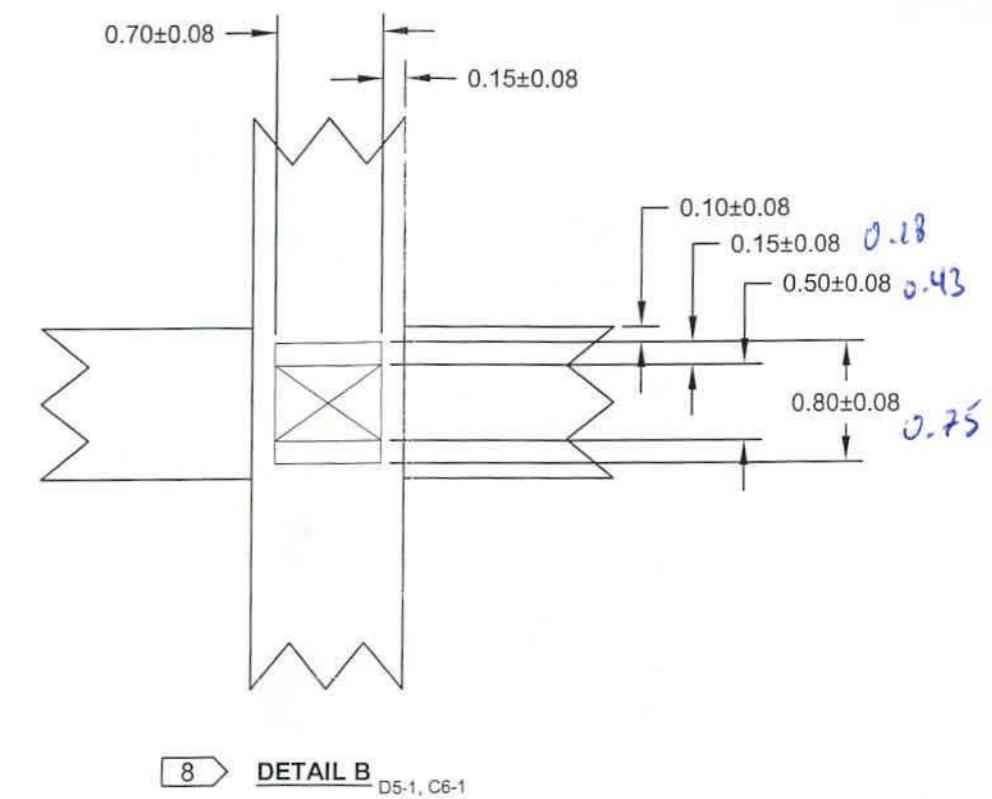
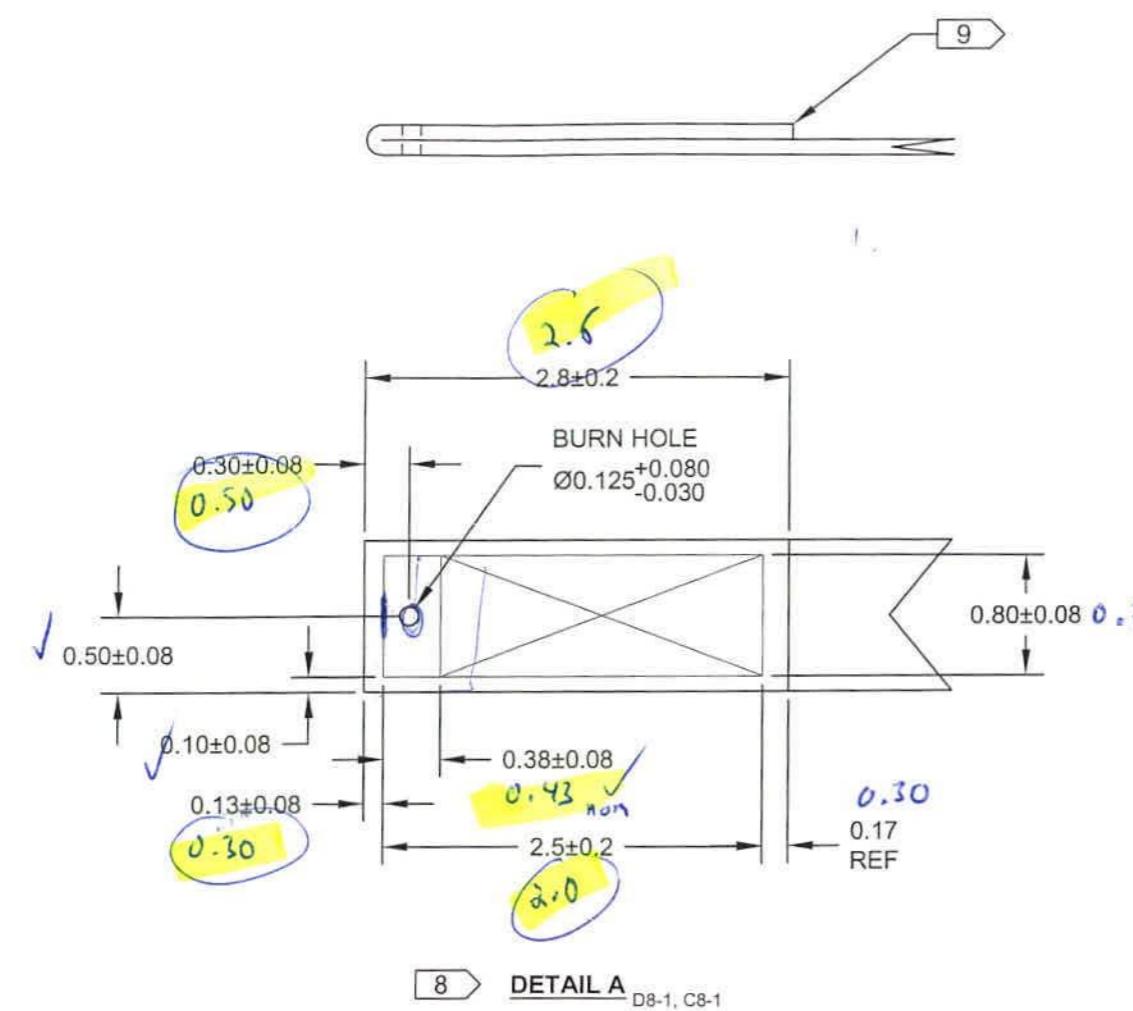
NOTES:

- 1) MATERIAL: WEBBING MATERIAL: NYLON, MIL-W-4088K, TYPE XVII, CLASS 1A, COLOR RED  
THREAD: NYLON THREAD TO BE USED FOR ALL SEAMS CONFORMING TO V-T-295 TYPE II, CLASS A, SIZE F, COLOR RED
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: D3320-041 - 0.39 LBS, D3320-043 - 0.30 LBS
- 8) ALL STITCHING TO BE MACHINE STITCHED IN ACCORDANCE WITH ASTM D6193 TYPE 301, 8-10 STITCHES PER INCH, MINIMUM 0.5" BACK STITCH
- 9) HOT CUT WEBBING ENDS TO PREVENT FRAYING



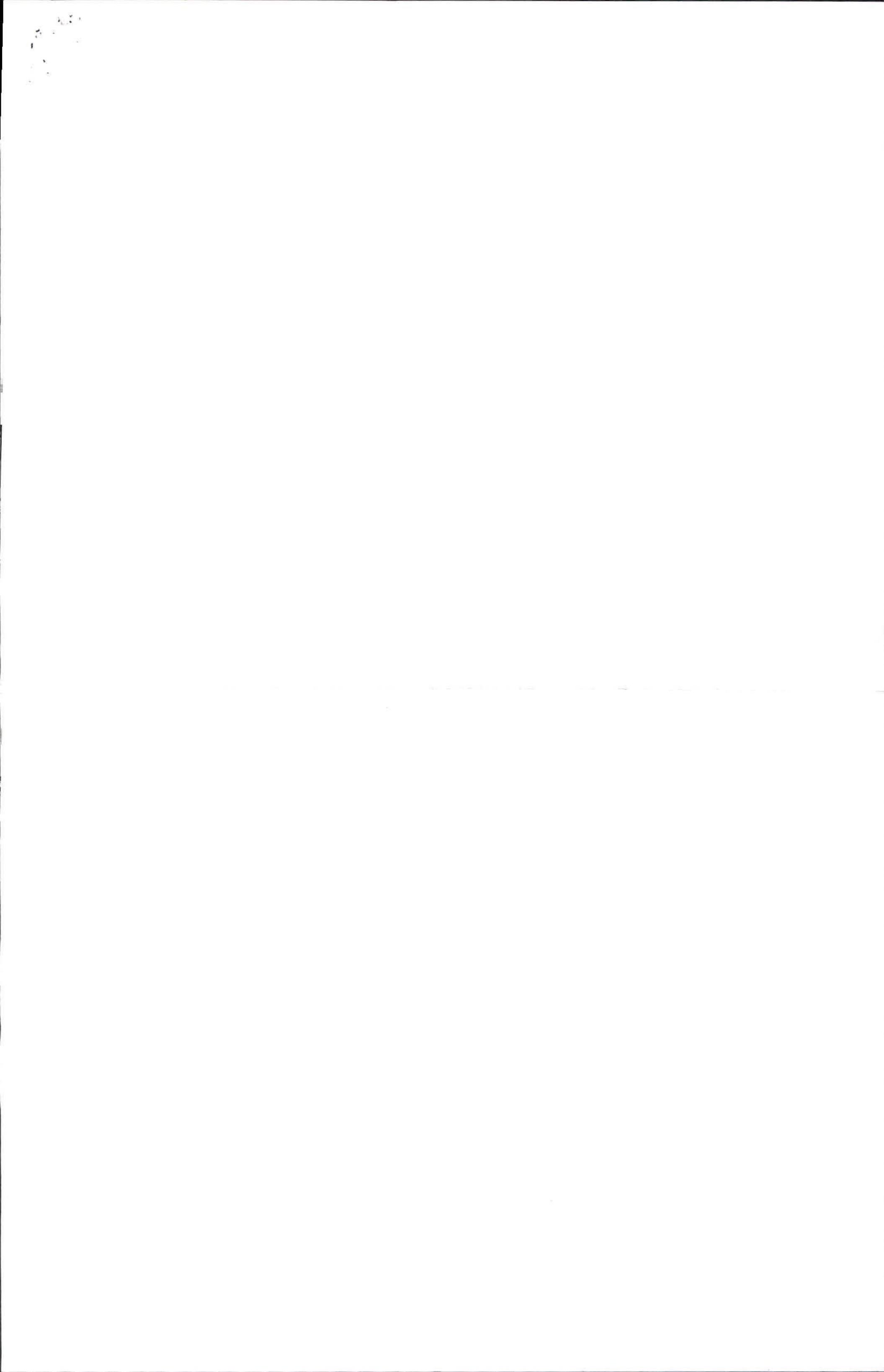
C	TYPE XVII WAS TYPE II (ZN A6-1); ADD WEIGHT (ZN A7-1); REASON: PRODUCT IMPROVEMENT, REF PAR 08-009	PH	08.04.23
B	REVISED TOLERANCE AND REFORMAT	MB	07.05.29
A	NEW ISSUE	PH	04.09.28
REV.	DESCRIPTION		
DESIGN	<i>PH</i>	DART AEROSPACE LTD	
DRAWN	<i>PH</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>PH</i>	REV. C	
MFG. APPR.	<i>PH</i>	D3320	SHEET 1 OF 2
APPROVED	<i>PH</i>	TITLE	SCALE
DE APPR.	<i>PH</i>	WEBBING	NTS
DATE	08.04.23	COPYRIGHT © 2004 BY DART AEROSPACE LTD	
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RELEASED  
08-05-07 M

DESIGN	<i>PF</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	<i>PF</i>		
CHECKED	<i>JK</i>	DRAWING NO.	REV. C
MFG. APPR.	<i>AP</i>	D3320	SHEET 2 OF 2
APPROVED	<i>MP</i>	TITLE	SCALE
DE APPR.	<i>CH</i>	WEBBING	NTS
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## Peter Hum

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**From:** David Shepherd [dshepherd@dartaero.com]  
**Sent:** May 15, 2008 5:53 PM  
**To:** 'Peter Hum'  
**Subject:** RE: D3320-041 deviations on part received from Aerotex

Peter,

The deviations described below are acceptable to me as long as the slack is similar to what we had with the old webbing.

Please update the drawing as soon as possible.

David

---

**From:** Peter Hum [mailto:phum@dartaero.com]  
**Sent:** Thursday, May 15, 2008 10:32 AM  
**To:** 'David Shepherd'  
**Subject:** D3320-041 deviations on part received from Aerotex

David,

I've attached pictures of the webbing installed on the basket lid.

Attached are the deviations on the dimensions for the D3320-041:

- a) Overall length increased by 1"
- b) Overall width increased by 1"
- c) End stitching detail is further from the end of the part (0.30" was 0.13"), subsequently the location of the burn hole move in to 0.50"
- d) Overall length of the stitch has decreased to 2.0"
- e) As shown in 1 of the attached pictures, there is some slack in the webbing about 1.5" maximum

c) and d) are caused by the manufacturing capabilities of Aerotex.

The dimensions I have circled will be the "new" nominal dimensions when the drawing gets revised. Additionally, the length of the rivet that fastens the webbing will need to be increased by 1 or 2 sizes (due to increased thickness).

Are these acceptable deviations?

Peter

No virus found in this incoming message.

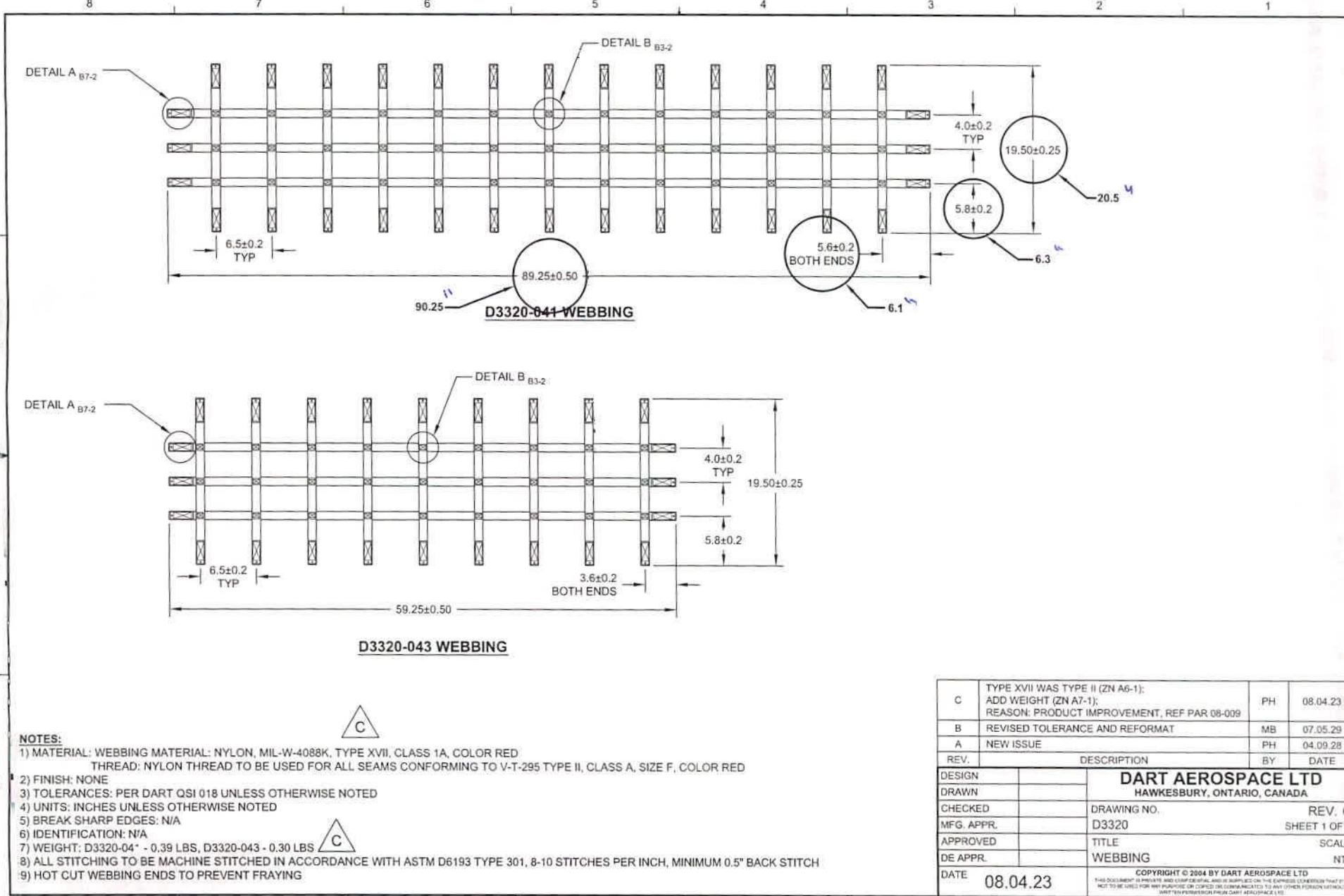
Checked by AVG.

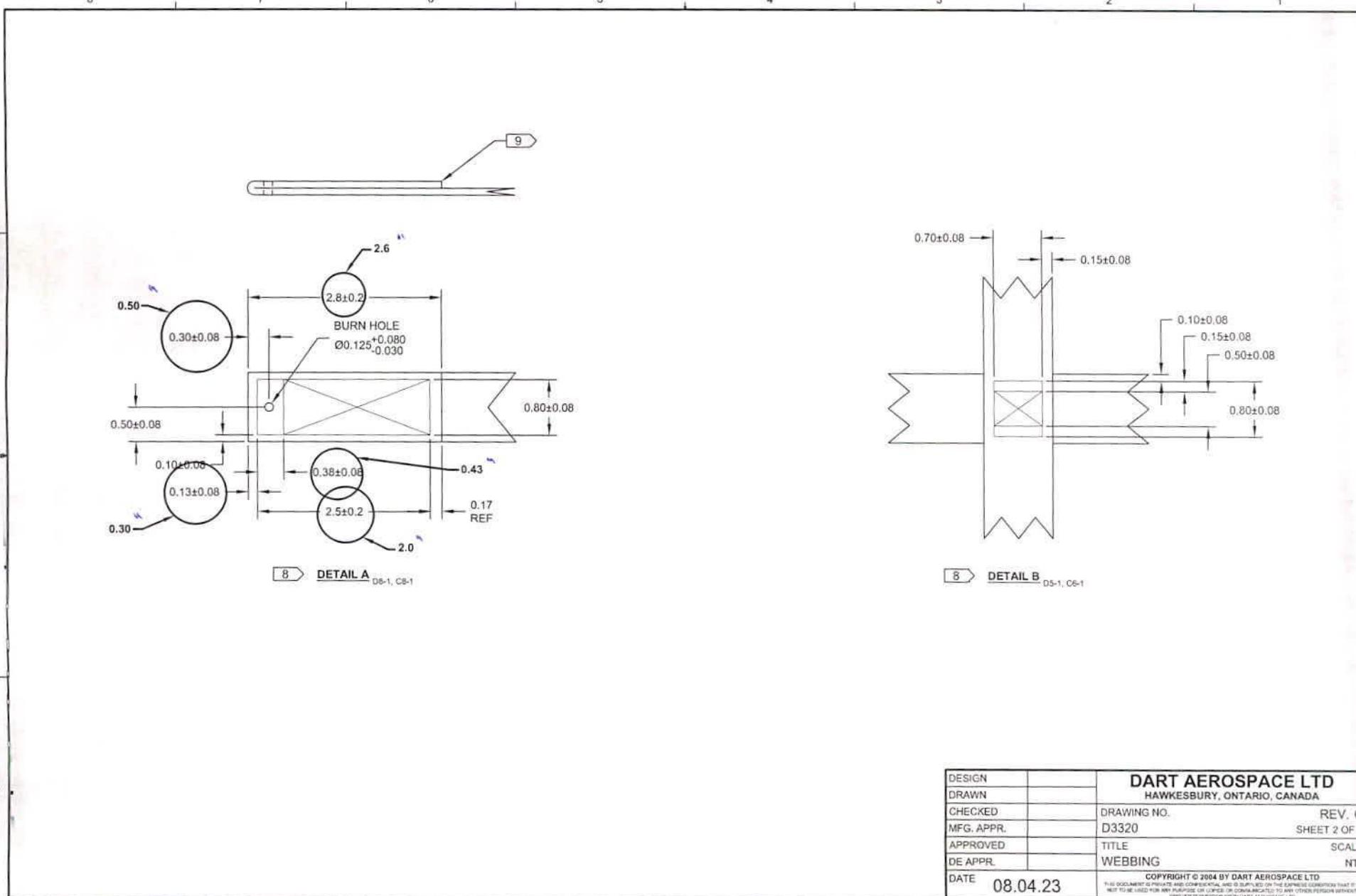
Version: 7.5.524 / Virus Database: 269.23.16/1434 - Release Date: 5/15/2008 7:24 AM

No virus found in this outgoing message.

Checked by AVG.

Version: 7.5.524 / Virus Database: 269.23.16/1434 - Release Date: 5/15/2008 7:24 AM





ATTN: LINDA



- Unit 24, 2333 - 18 Ave NW, Calgary AB T2E 6T6 - Phone: (403) 295-8770 - Fax: (403) 313-0793 -

**\*CERTIFICATION OF CONFORMANCE\***

Customer Purchase Order:

6313

Our Work Order:

5441

THIS IS TO CERTIFY THAT THE FOLLOWING MATERIALS HAVE BEEN USED IN THE WORK ORDER STATED ABOVE:

WEBBING - MIL-W-4088 RED T 17

\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_

HAS BEEN FABRICATED TO ESTABLISHED SPECIFICATION TO CONFIRM WITH  
DWG. D3320

SOLD TO:

DART AEROSPACE LTD., 1270 ABERDEEN STREET, HAWKESBURY, ON K6A 1K7

AUTHORIZED REPRESENTATIVE

A handwritten signature in black ink, appearing to read "LINDA", is written over a dotted line.

To:

Fm:Effective

15:18 05/15/08 PG 001

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- Exiting QuickBooks

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- Entering opening balances
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- Working with the Vendor list
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- Managing lists

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- Reconciling chequing accounts

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- Working with liability accounts
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- Understanding equity accounts

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- Using statements to bill customers

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- Entering bills / Paying bills

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June 3<sup>rd</sup> (Tue)

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June 10<sup>th</sup> (Tues)

Level II

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Kingston, ON K7K5W2

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Ottawa, ON K1P5R7

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